

Heat proof compact design hydraulic cylinders usable at high temperatures

- Heat proof hydraulic cylinders usable at ambient temperatures up to 150°C. Switch Set Cylinders provided with heat proof sensors SW013 can be used at temperatures up to 130°C.
- A wide variety of heat proof compact design hydraulic cylinders having bores from 32 to 80 mm and mounting styles SD, LD, FA and FB.
- The mounting pitch is the same as that of general purpose type 160S-1 Series. (The overall length is larger by 10 mm.)
- For bearings and sealing parts, special copper alloy and fluorine-based material seals are adopted.

Standard Specifications

Type	Standard type	Switch Set
Nominal pressure	16 MPa	
Proof test pressure	24 MPa	
Minimum operating pressure	0.3 MPa	
Working speed range	1 to 100 mm/s	
Working temperature range	−10 to +150°C	−10 to +130°C
Structure of cushioning	None	
Adaptable fluid	Petroleum-based fluid and phosphate ester fluid	
Seal material	Fluoric plastic sliding ring+fluorocarbon O-ring	
Tolerance for thread	JIS 6H/6g	
Tolerance of stroke	0 to 0.8 mm	
Mounting style	SD·LD·FA·FB	
Rod end thread	Female thread, male thread	
Applicable sensor	—	SW013

Adaptability of Fluid to Seal Material

Seal material	Applicable fluid				
	Petroleum-based fluid	Water-glycol fluid	Phosphate ester fluid	Water in oil fluid	Oil in water fluid
Fluororesin sliding rings + Fluorocarbon O-rings	◎	×	◎	◎	◎

Note) ◎: Applicable ×: Inapplicable



Terminologies

Nominal pressure
Pressure given to a cylinder for convenience of naming.
It is not always the same as the working pressure (rated pressure) that guarantees performance under the specified conditions.

Maximum allowable pressure
Maximum allowable pressure generated in a cylinder (surge pressure, etc.).

Proof test pressure
Test pressure against which a cylinder can withstand without unreliable performance at the return to nominal pressure.

Minimum operating pressure
Minimum pressure at which cylinder installed horizontally operates under no load.

- Notes) ● This series of cylinders does not have air vents,
- Since lateral load (eccentric load) must not be applied to the piston rod, take care when installing the cylinder.
 - The working temperature range depends on the seal material.
 - For details, see the selection materials at the beginning of this catalog.
 - When the piston hits against the cylinder end face at the stroke end, reduce the speed to less than the minimum speed.

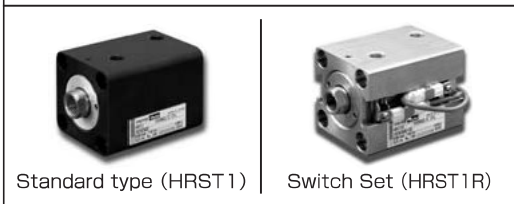
Product Lineup

Unit: mm

Series Variation		Type	Mounting Style	φ32	φ40	φ50	φ63	φ80
High-temperature type	Double acting single rod	Standard type HRST1	SD	●	●	●	●	●
			LD	●	●	●	●	●
			FA·FB	●	●	●	●	●
		Switch Set HRST1R	SD	●	●	●	●	●
			LD	●	●	●	●	●
			FA·FB	●	●	●	●	●

- Notes) ● When using a sensor, use a Switch Set Cylinder.
● No sensor can be mounted onto the standard type cylinder.

Double acting single rod



Weight Table: Standard type

Unit: kg

Bore mm	Basic style (SD)		Switch Set (SD)		Mounting accessory additional weight		Separate flange joint (M-end)	Male thread additional weight
	Basic weight	Additional weight per mm of stroke	Basic weight	Additional weight per mm of stroke	Flange type FA·FB	Foot type LD		
φ32	1.70	0.025	1.47	0.022	062	1.09	0.3	0.057
φ40	2.18	0.030	1.96	0.028	1.16	1.42	0.4	0.114
φ50	2.99	0.037	2.68	0.036	1.60	2.43	0.6	0.201
φ63	4.45	0.047	3.96	0.049	2.02	3.30	0.8	0.435
φ80	7.57	0.067	7.20	0.071	3.77	5.86	1.4	0.798

Sensor Additional Weight Table

Unit: kg

Heat proof reed sensor (cord length 1.5 m)	
SW013	0.05

Calculation formula Cylinder weight (kg)=basic weight+(cylinder stroke (mm)×additional weight per mm of stroke)
+(sensor additional weight×sensor quantity)

Calculation example HRST1R, bore φ40, cylinder stroke 50 mm, 2 pcs of SW013
1.96+(50×0.028)+(0.05×2)=3.46kg

Piston Pressure Receiving Area Table

Unit: mm²

Bore	Rod dia.	Double acting single rod	
		Extension side	Retraction side
φ32	φ18	804	550
φ40	φ22	1257	876
φ50	φ28	1963	1348
φ63	φ36	3117	2100
φ80	φ45	5027	3436

Calculation formula $F=A \cdot P \cdot \beta$ (N)
F: cylinder force (N) A: piston pressure receiving area (mm²)
P: working pressure (MPa) β: load rate

Calculation example Double acting single rod, bore φ40, working pressure: 16 MPa, load rate: 0.8
Cylinder force on extension side (N)
=1257×16×0.8=16090 (N)
Cylinder force on retraction side (N)
=876×16×0.8=11213 (N)

How to order

General Purpose Type

The item enclosed by broken line needs not to be entered, if unnecessary. Semi-standard

● Standard type

● Switch Set

HRST1

HRST1R

3

3

SD

SD

40

40

N

N

30

30

T

T

G

G

DH

2

-

-

L

L

-

-

V

V

Fluorine-based material

Basic style

Foot type

Rod flange

Cap flange

Without air vent (standard)

With air vents

With one lock nut

Note) Available only for male thread type

Sensor quantity (1, 2)

Heat proof sensor

Notes on ordering Switch Set

When no sensor is required, specify 0 for the sensor symbol and the sensor quantity.

Sensors are not mounted on cylinders at delivery.

Rc thread

G thread

Note) G thread is applicable only to the SD style.

Female thread type (No entry for standard type)

Male thread type

Type

Seal material

Mounting style

Cylinder bore

Cushioning

Stroke

Thread type

Port type

Sensor symbol

Sensor quantity

Lock nut

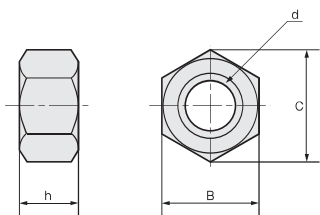
Air vent

φ32·φ40·φ50·φ63·φ80

No cushion

Cylinder stroke (mm)

Lock nut number for ordering



Port G thread type (only for SD style)

Please specify the code as following.
(Example) HRST1 3SD63N30-G
Port G thread type

Note) The port G thread has dimensions different from the standard dimensions depending on the bore.
Refer to the dimensional tables.

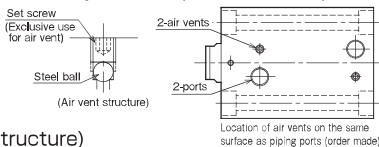
Dimensional Table

Unit: mm

Bore	Part number	d	B	C	h
φ20	LNH-16F-H	M16×1.5	22	25.4	10
φ40	LNH-20F-H	M20×1.5	27	31.2	12
φ50	LNH-24F-H	M24×1.5	32	37.0	14
φ63	LNH-30F-H	M30×1.5	41	47.3	17
φ80	LNH-39F-H	M39×1.5	55	63.5	20

Air vent specifications (order made)

The air vents are laid on the port surface and located symmetrical positions to the ports.



(Structure)

Applicable to: Single rod
SD/LA/FA/FB style

Sensor List

Type	Sensor symbol	Load voltage range	Load current range	Max. switching capacity	Protective circuit	Indicating lamp	Wiring method	Cord length	Applicable load
Heat proof	DH SW013	DC: 30 V or less AC: 120 V or less	DC: 40 mA or less AD: 20 mA or less	DC: 1.5W AC: 2VA	None	None	0.3 mm ² , 2-core, outer dia. φ3.9 mm Heat proof silicone cable cord	1.5 m	IC circuit, small relay, programmable controller

Notes) ● For the sensors without a protective circuit, be sure to provide a protective circuit (SK-100) with the load when using any induction load (relay, etc.).
● For handling of sensors, be sure to see the sensor specifications at the end of this catalog.

Heat proof sensor

SW013 (rear wiring)



Sensor Mountable Minimum Stroke Unit: mm

Bore	With one sensor	With two sensors
φ32	5	10
φ40		
φ50		
φ63		
φ80		

Note) ● When two sensors are used on one surface at a stroke of 10 mm, adjust their positions because they may interfere with each other.

Operating Range and Hysteresis Unit: mm

Bore	Operating range	Hysteresis
φ32	10 to 17	2 or less
φ40		
φ50		
φ63		
φ80		

Standard Stroke Range

Series variation	Type	Bore	Cylinder stroke (mm)														Male thread type
			5	10	15	20	25	30	35	40	50	60	70	80	90	100	
Double acting single rod	Standard type HRST1	φ32	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ40	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ50	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ63	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ80	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
	Switch Set HRST1R	φ32	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ40	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ50	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ63	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○
		φ80	○	○	○	○	○	○	○	○	○	○	○	○	○	□	○

○: Standard range □: Semi-standard range (The leadtime varies depending on the bore and stroke. For details, contact us.)

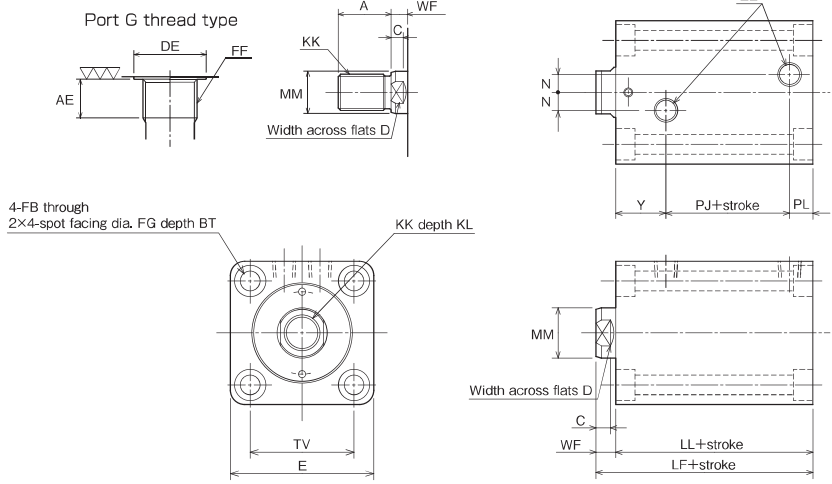
SD

HRST1 3 SD Bore N Stroke T

None; Female thread type
T : Male thread type

- Bore φ32 to φ80
- Heat proof: 150℃

●Male thread type



HRST1/THRST1 Bore is available. CAD/DATA is available.

Dimensional Table

Symbol Bore	A	AE	BT	C	D	DE	E	EE	FB	FF	FG	KK		KL
												Female thread type	Male thread type	
φ32	25(40)	8	6.5	7	14	φ17.2	□62	Rc1/4	φ6.6	G1/8	φ11	M12×1.75	M16×1.5	15
φ40	30(45)	8	8.6	7	19	φ17.2	□70	Rc1/4	φ9	G1/8	φ14	M16×2	M20×1.5	20
φ50	35(50)	12	10.8	8	24	φ21.5	□80	Rc1/4	φ11	G1/4	φ17.5	M20×2.5	M24×1.5	24
φ63	45(60)	12	13	9	30	φ21.5	□94	Rc1/4	φ14	G1/4	φ20	M27×3	M30×1.5	33
φ80	60(80)	12	15.2	14	41	φ21.5	□114	Rc3/8	φ16	G1/4	φ23	M30×3.5	M39×1.5	36

Symbol Bore	LF	LL	MM	N		PJ		PL		TV	WF	Y	
				Rc thread	G thread	Rc thread	G thread	Rc thread	G thread			Rc thread	G thread
φ32	64	64	φ18	10	10	19	19	12	12	□47	10	33	33
φ40	65	65	φ22	10	10	26	26	12	12	□52	10	27	27
φ50	71	70	φ28	10	14	29	23.5	13	18.5	□58	11	28	28
φ63	80	77	φ36	10	16	34	30	13	17	□69	13	30	30
φ80	95	88	φ45	15	19	35	34	18	18	□86	17	35	36

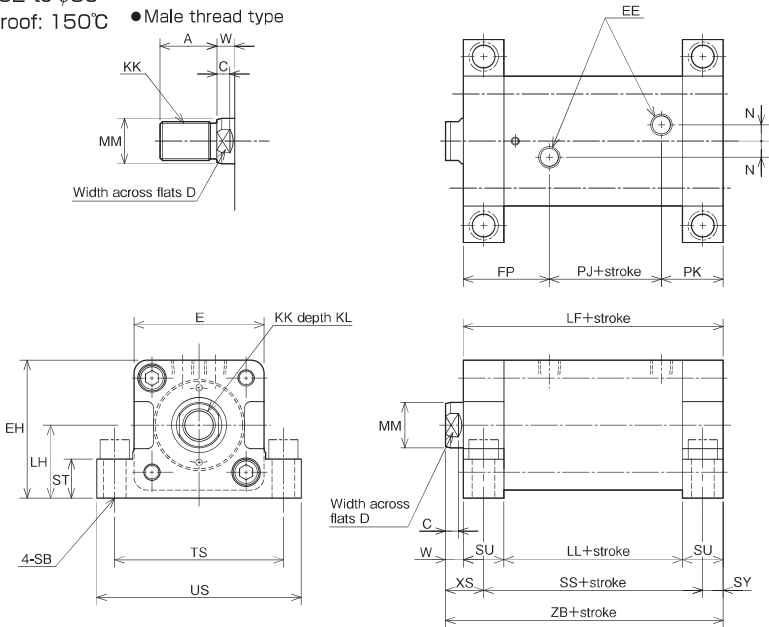
- Notes) ●When the lock nut is used, the parenthesized dimension A is recommended, (Order made)
●The lock nut needs to be ordered separately.
●The tolerance of MM is f8.

LD

HRST1 3 LD Bore N Stroke T

None; Female thread type
T : Male thread type

- Bore $\phi 32$ to $\phi 80$
Heat proof: 150°C
- Male thread type



* When installing the cylinder on the grounding surface, be sure to use hex, socket head cap screws.

HRST1/THRST1 Bore is available. CAD/DATA is available.

Dimensional Table

Symbol Bore	A	C	D	E	EE	EH	FP	KK		KL	LF	LH
								Female thread type	Male thread type			
$\phi 32$	25(40)	7	14	$\square 62$	Rc1/4	66	53	M12 $\times$ 1.75	M16 $\times$ 1.5	15	104	35 $\pm$ 0.15
$\phi 40$	30(45)	7	19	$\square 70$	Rc1/4	72.5	47	M16 $\times$ 2	M20 $\times$ 1.5	20	105	37.5 $\pm$ 0.15
$\phi 50$	35(50)	8	24	$\square 80$	Rc1/4	85	53	M20 $\times$ 2.5	M24 $\times$ 1.5	24	120	45 $\pm$ 0.15
$\phi 63$	45(60)	9	30	$\square 94$	Rc1/4	97	55	M27 $\times$ 3	M30 $\times$ 1.5	33	127	50 $\pm$ 0.15
$\phi 80$	60(80)	14	41	$\square 114$	Rc3/8	117	65	M30 $\times$ 3.5	M39 $\times$ 1.5	36	148	60 $\pm$ 0.25

Symbol Bore	LL	MM	N	PJ	PK	SB	SS	ST	SU	SY	TS	US	W	XS	ZB
$\phi 32$	64	$\phi 18$	10	19	32	9	84	16	20	10	79	94	10	20	114
$\phi 40$	65	$\phi 22$	10	26	32	11	85	20	20	10	90	108	10	20	115
$\phi 50$	70	$\phi 28$	10	29	38	14	95	24	25	12.5	104	126	11	23.5	131
$\phi 63$	77	$\phi 36$	10	34	38	16	102	30	25	12.5	121	146	13	25.5	140
$\phi 80$	88	$\phi 45$	15	35	48	18	118	35	30	15	144	172	17	32	165

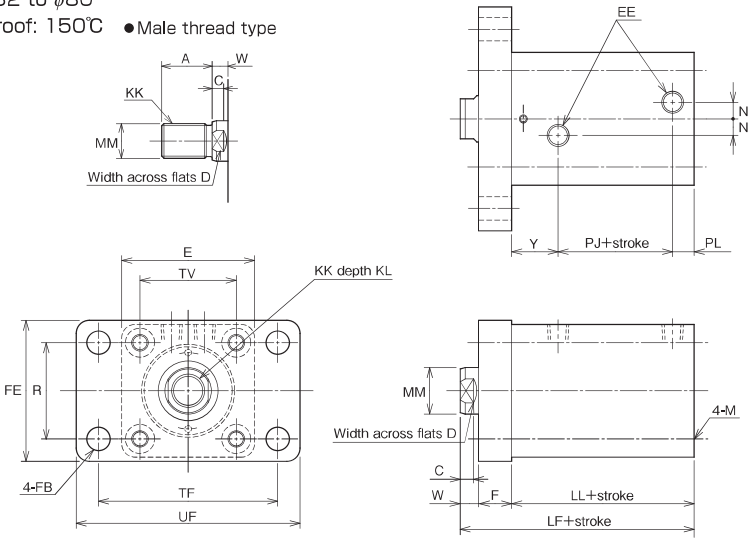
- Notes)
- When the lock nut is used, the parenthesized dimension A is recommended. (Order made)
 - The lock nut needs to be ordered separately.
 - The tolerance of MM is f8.

FA

HRST1 3 FA Bore N Stroke T

None; Female thread type
T : Male thread type

- Bore $\phi 32$ to $\phi 80$
Heat proof: 150°C
- Male thread type



HRST1/THRST1 Bore CAD/DATA is available.

Dimensional Table

Symbol Bore	A	C	D	E	EE	F	FB	FE	KK		KL	LF
									Female thread type	Male thread type		
$\phi 32$	25(40)	7	14	$\square 62$	Rc1/4	15	$\phi 6.6$	62	M12 $\times$ 1.75	M16 $\times$ 1.5	15	89
$\phi 40$	30(45)	7	19	$\square 70$	Rc1/4	20	$\phi 11$	70	M16 $\times$ 2	M20 $\times$ 1.5	20	95
$\phi 50$	35(50)	8	24	$\square 80$	Rc1/4	20	$\phi 14$	85	M20 $\times$ 2.5	M24 $\times$ 1.5	24	101
$\phi 63$	45(60)	9	30	$\square 94$	Rc1/4	20	$\phi 14$	98	M27 $\times$ 3	M30 $\times$ 1.5	33	110
$\phi 80$	60(80)	14	41	$\square 114$	Rc3/8	25	$\phi 18$	118	M30 $\times$ 3.5	M39 $\times$ 1.5	36	130

Symbol Bore	LL	M	MM	N	PJ	PL	R	TF	TV	UF	W	Y
$\phi 32$	64	M6 $\times$ 1	$\phi 18$	10	19	12	40	80	$\square 47$	95	10	33
$\phi 40$	65	M8 $\times$ 1.25	$\phi 22$	10	26	12	46	96	$\square 52$	118	10	27
$\phi 50$	70	M10 $\times$ 1.5	$\phi 28$	10	29	13	58	108	$\square 58$	135	11	28
$\phi 63$	77	M12 $\times$ 1.75	$\phi 36$	10	34	13	65	124	$\square 69$	150	13	30
$\phi 80$	88	M14 $\times$ 2	$\phi 45$	15	35	18	87	154	$\square 86$	185	17	35

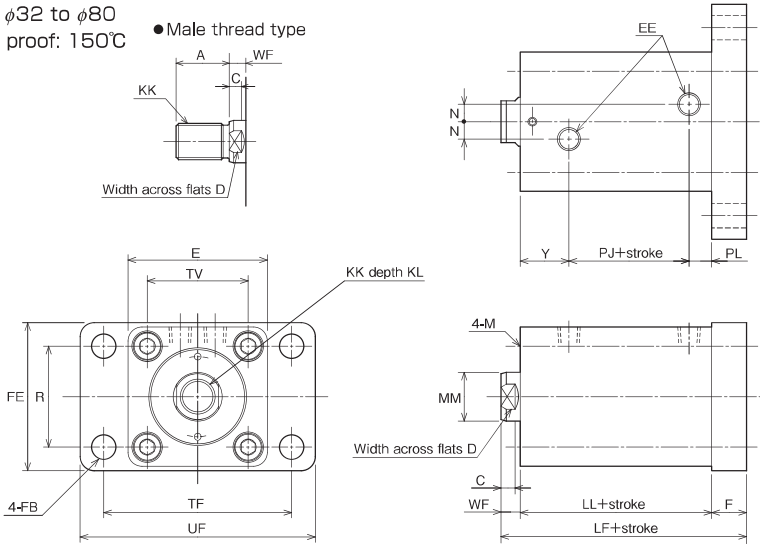
Notes) ● When the lock nut is used, the parenthesized dimension A is recommended, (Order made)
● The lock nut needs to be ordered separately.
● The tolerance of MM is f8.

FB

HRST1 3 FB Bore N Stroke T

None; Female thread type
T : Male thread type

- Bore $\phi 32$ to $\phi 80$
Heat proof: 150°C
- Male thread type



HRST1/THRST1 Bore CAD/DATA is available.

Dimensional Table

Symbol Bore	A	C	D	E	EE	F	FB	FE	KK		KL	LF
									Female thread type	Male thread type		
$\phi 32$	25(40)	7	14	$\square 62$	Rc1/4	15	$\phi 6.6$	62	M12 $\times$ 1.75	M16 $\times$ 1.5	15	89
$\phi 40$	30(45)	7	19	$\square 70$	Rc1/4	20	$\phi 11$	70	M16 $\times$ 2	M20 $\times$ 1.5	20	95
$\phi 50$	35(50)	8	24	$\square 80$	Rc1/4	20	$\phi 14$	85	M20 $\times$ 2.5	M24 $\times$ 1.5	24	101
$\phi 63$	45(60)	9	30	$\square 94$	Rc1/4	20	$\phi 14$	98	M27 $\times$ 3	M30 $\times$ 1.5	33	110
$\phi 80$	60(80)	14	41	$\square 114$	Rc3/8	25	$\phi 18$	118	M30 $\times$ 3.5	M39 $\times$ 1.5	36	130

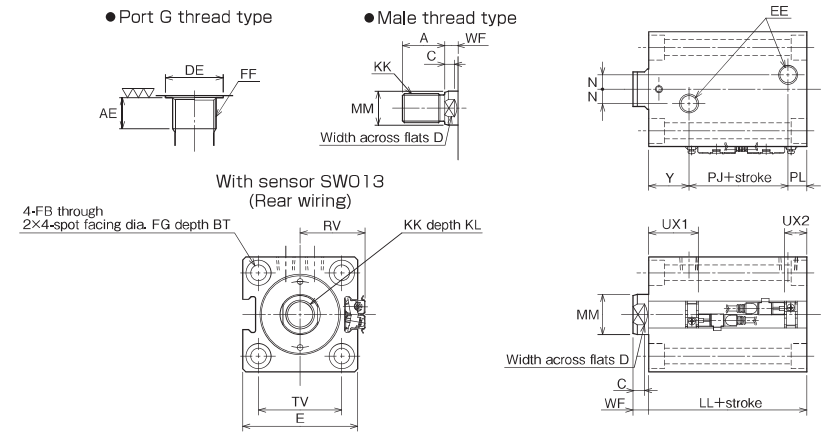
Symbol Bore	LL	M	MM	N	PJ	PL	R	TF	TV	UF	WF	Y
$\phi 32$	64	M6 $\times$ 1	$\phi 18$	10	19	12	40	80	$\square 47$	95	10	33
$\phi 40$	65	M8 $\times$ 1.25	$\phi 22$	10	26	12	46	96	$\square 52$	118	10	27
$\phi 50$	70	M10 $\times$ 1.5	$\phi 28$	10	29	13	58	108	$\square 58$	135	11	28
$\phi 63$	77	M12 $\times$ 1.75	$\phi 36$	10	34	13	65	124	$\square 69$	150	13	30
$\phi 80$	88	M14 $\times$ 2	$\phi 45$	15	35	18	87	154	$\square 86$	185	17	35

Notes) ● When the lock nut is used, the parenthesized dimension A is recommended, (Order made)
● The lock nut needs to be ordered separately.
● The tolerance of MM is f8.

SD

HRST1R 3 SD Bore N Stroke T Sensor symbol Sensor quantity

- Bore φ32 to φ80
- Heat proof: 130℃



HRST1/THRST1 Bore CAD/DATA is available. ?

Dimensional Table

Symbol Bore	A	AE	BT	C	D	DE	E	EE	FB	FF	FG	KK		KL
												Female thread type	Male thread type	
φ32	25(40)	8	6.5	7	14	φ17.2	□62	Rc1/4	φ6.6	G1/8	φ11	M12×1.75	M16×1.5	15
φ40	30(45)	8	8.6	7	19	φ17.2	□70	Rc1/4	φ9	G1/8	φ14	M16×2	M20×1.5	20
φ50	35(50)	12	10.8	8	24	φ21.5	□80	Rc1/4	φ11	G1/4	φ17.5	M20×2.5	M24×1.5	24
φ63	45(60)	12	13	9	30	φ21.5	□94	Rc1/4	φ14	G1/4	φ20	M27×3	M30×1.5	33
φ80	60(80)	12	15.2	14	41	φ21.5	□114	Rc3/8	φ16	G1/4	φ23	M30×3.5	M39×1.5	36

Symbol Bore	LL	MM	N		PJ		PL		RV	TV	UX1	UX2	WF	Y	
			Rc thread	G thread	Rc thread	G thread	Rc thread	G thread						Rc thread	G thread
φ32	64	φ18	10	10	19	19	12	12	37	□47	29	17	10	33	33
φ40	65	φ22	10	10	26	26	12	12	41	□52	29	19	10	27	27
φ50	70	φ28	10	14	29	23.5	13	18.5	46	□58	31	22	11	28	28
φ63	77	φ36	10	16	24	30	13	17	53	□69	34	26	13	30	30
φ80	88	φ45	15	19	35	34	18	18	63	□86	39	31	17	35	36

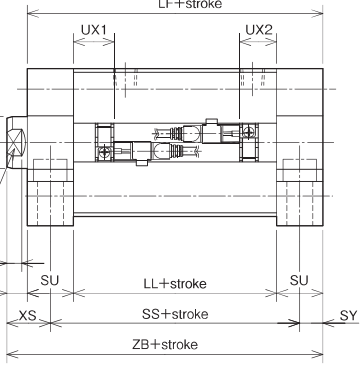
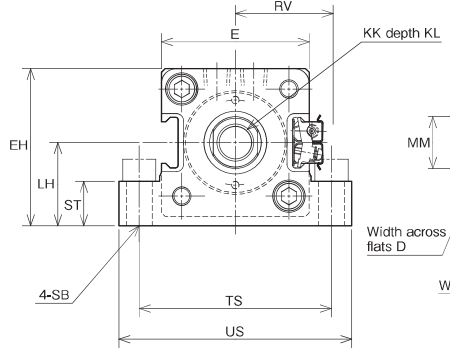
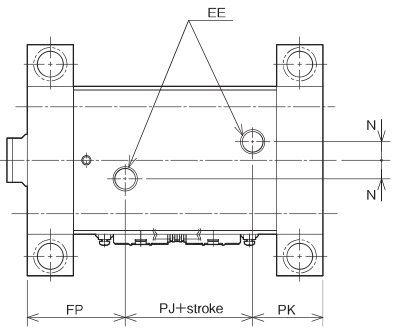
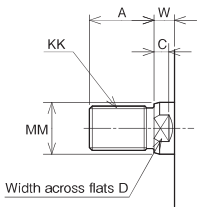
- Notes) ●When the lock nut is used, the parenthesized dimension A is recommended. (Order made)
- The lock nut needs to be ordered separately.
 - The tolerance of MM is f8.

LD

HRST1R 3 LD Bore N Stroke T Sensor symbol Sensor quantity

- Bore φ32 to φ80
- Heat proof: 130℃

● Male thread type



HRST1/THRST1 Bore CAD/DATA is available. ?

Dimensional Table

Symbol Bore	A	C	D	E	EE	EH	FP	KK		KL	LF	LH	LL
								Female thread type	Male thread type				
φ32	25(40)	7	14	□62	Rc1/4	66	53	M12×1.75	M16×1.5	15	94	35±0.15	64
φ40	30(45)	7	19	□70	Rc1/4	72.5	47	M16×2	M20×1.5	20	95	37.5±0.15	65
φ50	35(50)	8	24	□80	Rc1/4	85	53	M20×2.5	M24×1.5	24	110	45±0.15	70
φ63	45(60)	9	30	□94	Rc1/4	97	55	M27×3	M30×1.5	33	117	50±0.15	77
φ80	60(80)	14	41	□114	Rc3/8	117	65	M30×3.5	M39×1.5	36	138	60±0.25	88

Symbol Bore	MM	N	PJ	PK	RV	SB	SS	ST	SU	SY	TS	US	UX1	UX2	W	XS	ZB
φ32	φ18	10	19	32	37	9	84	16	20	10	79	94	29	17	10	20	114
φ40	φ22	10	26	32	41	11	85	20	20	10	90	108	29	19	10	20	115
φ50	φ28	10	29	38	46	14	95	24	25	12.5	104	126	31	22	11	23.5	131
φ63	φ36	10	34	38	53	16	102	30	25	12.5	121	146	34	26	13	25.5	140
φ80	φ45	15	35	48	63	18	118	35	30	15	144	172	39	31	17	32	165

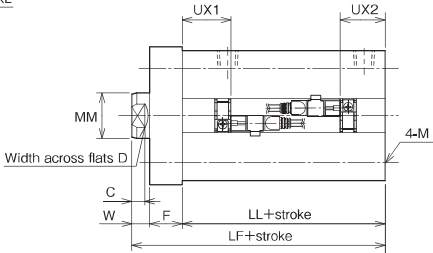
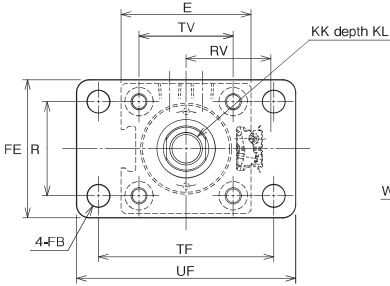
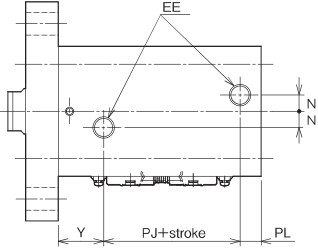
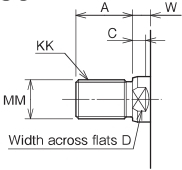
- Notes)
- When the lock nut is used, the parenthesized dimension A is recommended. (Order made)
 - The lock nut needs to be ordered separately.
 - The tolerance of MM is f8.

*When installing the cylinder on the grounding surface, be sure to use hex, socket head cap screws.

FA

HRST1R 3 FA Bore N Stroke T Sensor symbol Sensor quantity

- Bore $\phi 32$ to $\phi 80$
Heat proof: 130°C
- Male thread type



HRST1/THRST1 Bore CAD/DATA is available.

Dimensional Table

Symbol Bore	A	C	D	E	EE	F	FB	FE	KK		KL	LF	LL	M
									Female thread type	Male thread type				
$\phi 32$	25(40)	7	14	$\square 62$	Rc1/4	15	$\phi 6.6$	62	M12 $\times$ 1.75	M16 $\times$ 1.5	15	79	64	M6 $\times$ 1
$\phi 40$	30(45)	7	19	$\square 70$	Rc1/4	20	$\phi 11$	70	M16 $\times$ 2	M20 $\times$ 1.5	20	85	65	M8 $\times$ 1.25
$\phi 50$	35(50)	8	24	$\square 80$	Rc1/4	20	$\phi 14$	85	M20 $\times$ 2.5	M24 $\times$ 1.5	24	91	70	M10 $\times$ 1.5
$\phi 63$	45(60)	9	30	$\square 94$	Rc1/4	20	$\phi 14$	98	M27 $\times$ 3	M30 $\times$ 1.5	33	100	77	M12 $\times$ 1.75
$\phi 80$	60(80)	14	41	$\square 114$	Rc3/8	25	$\phi 18$	118	M30 $\times$ 3.5	M39 $\times$ 1.5	36	120	88	M14 $\times$ 2

Symbol Bore	MM	N	PJ	PL	R	RV	TF	TV	UF	UX1	UX2	W	Y
$\phi 32$	$\phi 18$	10	19	12	40	37	80	$\square 47$	95	29	17	10	33
$\phi 40$	$\phi 22$	10	26	12	46	41	96	$\square 52$	118	29	19	10	27
$\phi 50$	$\phi 28$	10	29	13	58	46	108	$\square 58$	135	31	22	11	28
$\phi 63$	$\phi 36$	10	34	13	65	53	124	$\square 69$	150	34	26	13	30
$\phi 80$	$\phi 45$	15	35	18	87	63	154	$\square 86$	185	39	31	17	35

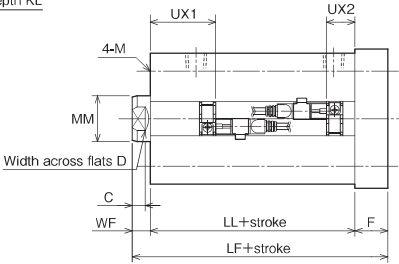
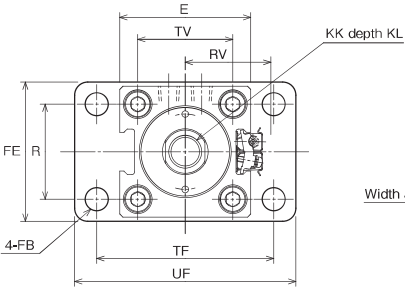
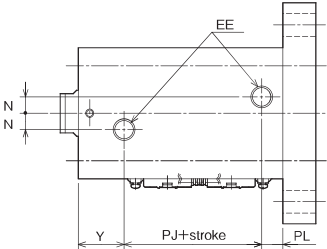
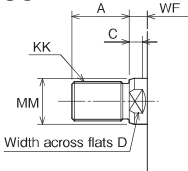
- Notes)
- When the lock nut is used, the parenthesized dimension A is recommended. (Order made)
 - The lock nut needs to be ordered separately.
 - The tolerance of MM is f8.

FB

HRST1R 3 FB Bore N Stroke T Sensor symbol Sensor quantity

None: Female thread type
T : Male thread type

- Bore $\phi 32$ to $\phi 80$
Heat proof: 130°C
- Male thread type



HRST1/THRST1 Bore CAD/DATA is available.

Dimensional Table

Symbol Bore	A	C	D	E	EE	F	FB	FE	KK		KL	LF	LL	M
									Female thread type	Male thread type				
$\phi 32$	25(40)	7	14	$\square 62$	Rc1/4	15	$\phi 6.6$	62	M12 $\times$ 1.75	M16 $\times$ 1.5	15	79	64	M6 $\times$ 1
$\phi 40$	30(45)	7	19	$\square 70$	Rc1/4	20	$\phi 11$	70	M16 $\times$ 2	M20 $\times$ 1.5	20	85	65	M8 $\times$ 1.25
$\phi 50$	35(50)	8	24	$\square 80$	Rc1/4	20	$\phi 14$	85	M20 $\times$ 2.5	M24 $\times$ 1.5	24	91	70	M10 $\times$ 1.5
$\phi 63$	45(60)	9	30	$\square 94$	Rc1/4	20	$\phi 14$	98	M27 $\times$ 3	M30 $\times$ 1.5	33	100	77	M12 $\times$ 1.75
$\phi 80$	60(80)	14	41	$\square 114$	Rc3/8	25	$\phi 18$	118	M30 $\times$ 3.5	M39 $\times$ 1.5	36	120	88	M14 $\times$ 2

Symbol Bore	MM	N	PJ	PL	R	RV	TF	TV	UF	UX1	UX2	WF	Y
$\phi 32$	$\phi 18$	10	19	12	40	37	80	$\square 47$	95	29	17	10	33
$\phi 40$	$\phi 22$	10	26	12	46	41	96	$\square 52$	118	29	19	10	27
$\phi 50$	$\phi 28$	10	29	13	58	46	108	$\square 58$	135	31	22	11	28
$\phi 63$	$\phi 36$	10	34	13	65	53	124	$\square 69$	150	34	26	13	30
$\phi 80$	$\phi 45$	15	35	18	87	63	154	$\square 86$	185	39	31	17	35

- Notes)
- When the lock nut is used, the parenthesized dimension A is recommended. (Order made)
 - The lock nut needs to be ordered separately.
 - The tolerance of MM is f8.

Change of Rod End Shape

■ You can specify the shape and dimension of the rod end as shown below using the semi-standard symbols and dimension symbols. (No need to specify the dimension symbol if you order a cylinder with the basic dimension. Specify only the semi-standard symbol.)

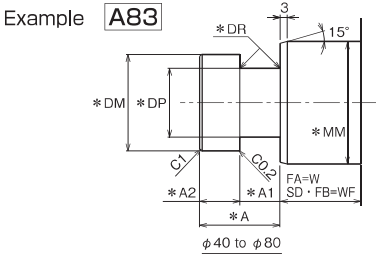
How to order

SeriesModel number—X

Semi-standard symbol

Dimension symbol
(Specify only when the dimension differs from the basic dimension.)

— KM and KP need to be specified as a pair.



Note) In the case of this shape, specify the change of dimension WF only.

● Bore: φ40, rod end shape: A83, WF=60
HRST1 3SD40N50T-X A83
WF-60

Special Rod End Shapes
A00(T)

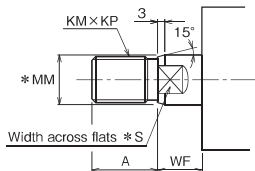


Table of Basic Dimensions (Standard dimensions)

Bore	A	KM	KP	*MM	*S	WF
φ32	25	16	1.5	φ18	14	10
φ40	30	20	1.5	φ22	19	10
φ50	35	24	1.5	φ28	24	11
φ63	45	30	1.5	φ36	30	13
φ80	60	39	1.5	φ45	41	17

A51

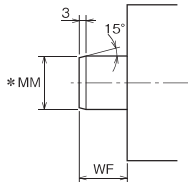
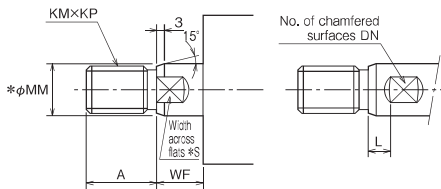


Table of Basic Dimensions

Bore	*MM	WF
φ32	φ18	10
φ40	φ22	10
φ50	φ28	11
φ63	φ36	13
φ80	φ45	17

A53



Note) Increase dimension WF by dimension L.

Table of Basic Dimensions

Bore	A	DN	KM	KP	L	*MM	*S	WF
φ32	25	2	16	1.5	0	φ18	14	10
φ40	30	2	20	1.5	0	φ22	19	10
φ50	35	2	24	1.5	0	φ28	24	11
φ63	45	2	30	1.5	0	φ36	30	13
φ80	60	2	39	1.5	0	φ45	41	17

Use this shape to move the width across flats S of 'A00(T)'.

- The *-marked dimension is fixed.
- If you want to change any fixed dimension, consult us.

A54

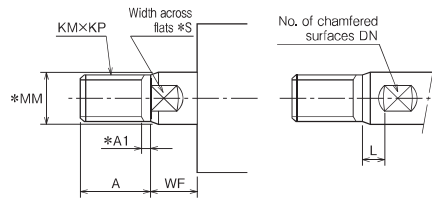


Table of Basic Dimensions

Bore	A	*A1	DN	KM	KP	L	*MM	*S	WF
φ32	25	4	2	16	1.5	0	φ18	14	10
φ40	30	4	2	20	1.5	0	φ22	19	10
φ50	35	4	2	24	1.5	0	φ28	24	11
φ63	45	4	2	30	1.5	0	φ36	30	13
φ80	60	4	2	39	1.5	0	φ45	41	17

A81

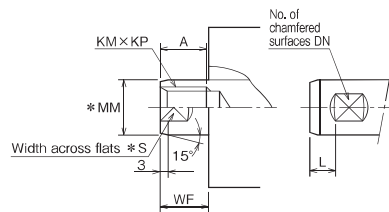


Table of Basic Dimensions

Bore	A	DN	KM	KP	L	*MM	*S	WF
φ32	15	2	12	1.75	0	φ18	14	10
φ40	20	2	16	2	0	φ22	19	10
φ50	24	2	20	2.5	0	φ28	24	11
φ63	33	2	27	3	0	φ36	30	13
φ80	36	2	30	3.5	0	φ45	41	17

A82

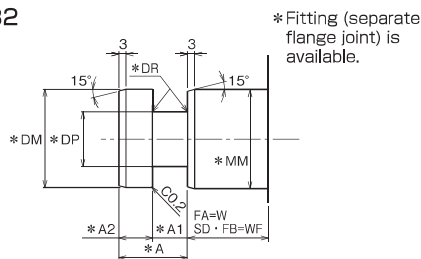


Table of Basic Dimensions (Standard dimensions)

Bore	*A	*A1 ^{+0.5 +0.3}	*A2 ^{-0.2 -0.3}	*DM	*DP ^{-0.2 -0.3}	*DR	*MM	W FA style	WF SD/FB style
φ32	25	12.5	12.5	φ18	φ13	1.0	φ18	30	30
φ40	25	12.5	12.5	φ22	φ16	1.5	φ22	35	35
φ50	25	12.5	12.5	φ28	φ21	1.5	φ28	35	35
φ63	30	15	15	φ36	φ26	2.0	φ36	40	40
φ80	30	15	15	φ45	φ31	2.0	φ45	45	45

A83

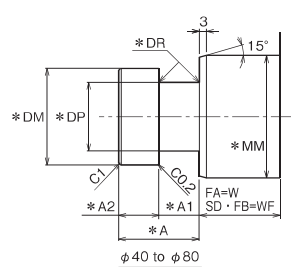
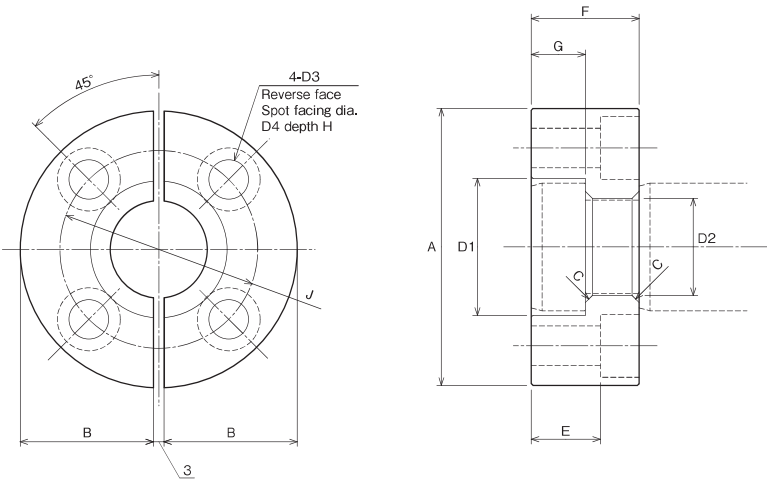


Table of Basic Dimensions (Standard dimensions)

Bore	*A	*A1 ^{+0.5 +0.3}	*A2 ^{-0.2 -0.3}	*DM	*DP ^{-0.2 -0.3}	*DR	*MM	W FA style	WF SD/FB style
φ40	25	12.5	12.5	φ18	φ13	1.0	φ22	35	35
φ50	25	12.5	12.5	φ22	φ16	1.5	φ28	35	35
φ63	25	12.5	12.5	φ28	φ21	1.5	φ36	40	40
φ80	30	15	15	φ36	φ26	2.0	φ45	45	45

- The *-marked dimension is fixed.
- If you want to change any fixed dimension, consult us.

Separate flange joint (M-end): Only for rod end shape A82



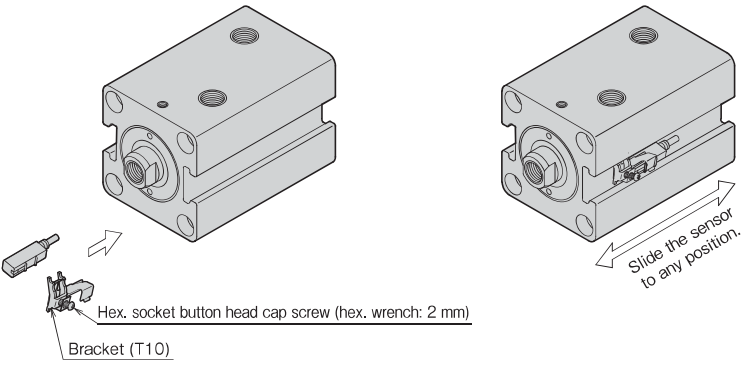
● Additional order must be made for this item. Specify as RMH-**.

Dimensional Table

Symbol Bore	Part number	A	B	C	D1	D2	D3	D4	E	F	G	H	J
$\phi 32$	RMH-18	$\phi 49$	23	1	$\phi 19$	$\phi 13.5$	$\phi 6.6$	$\phi 11$	18.5	25	12.5	6.5	$\phi 34$
$\phi 40$	RMH-22	$\phi 57$	27	1.5	$\phi 23$	$\phi 16.5$	$\phi 9$	$\phi 14$	16.4	25	12.5	8.6	$\phi 40$
$\phi 50$	RMH-28	$\phi 71$	34	1.5	$\phi 29$	$\phi 21.5$	$\phi 11$	$\phi 17.5$	14.2	25	12.5	10.8	$\phi 50$
$\phi 63$	RMH-36	$\phi 77$	37	2	$\phi 38$	$\phi 27$	$\phi 11$	$\phi 17.5$	19.2	30	15	10.8	$\phi 55$
$\phi 80$	RMH-45	$\phi 100$	48.5	2	$\phi 48$	$\phi 33$	$\phi 14$	$\phi 20$	17	30	15	13	$\phi 76$

Setting method of sensor detecting position

Tightening torque of bracket screw for sensor SW013
Approx. 0.4 N·m



- 1. Loosen the bracket screw, and fit the bracket in the center of the sensor.
- 2. Insert the sensor combined with the bracket into the sensor mounting part of the cylinder body.
- 3. Slide the sensor to any position. Installing in the center of operating range provides the most stable detection.
- 4. To detect the cylinder stroke end, mount the sensor at dimension UX (optimum setting position).
- 5. After sliding the sensor to the detecting position, tighten the bracket screw.

Note) Inappropriate tightening torque may cause the off-center of the sensor position or damage to the sensor body.

How to order sensor only

T10

SW013

Sensor type

Precautions for use

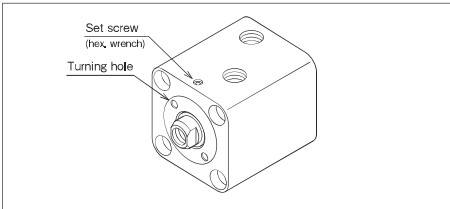
- When using the cylinder with the rod push output, tighten the screw(s) to the rod end completely so that no load is applied to the piston rod screw section.
- Since lateral load (eccentric load) must not be applied to the piston rod, take care when installing the cylinder.
- When operating the cylinder for the first time, discharge air from the piping.
After discharging air, run the cylinder at a reduced pressure, and gradually increase the pressure to the working pressure.
Note) Since HRST1 Series has without air vents, discharge air from the piping.
- To install the cylinder, use four hex, socket head cap screws (JIS B1176, strength class 10.9 or more).
- When using mounting bolts, screw the bolts into mounting materials by 80% or more of the screw diameter. The mounting materials must have strength equal to SS400.
- When using nuts to tighten mounting bolts, use steel nuts with a strength class of 6 or more. (However, DO NOT use the type 3 nuts.)
- When using mounting bolts to secure the cylinder body, be sure to tighten them according to the following specified torque.

Cylinder Mounting Bolt Tightening Torque

Cylinder bore	Mounting bolt size	Tightening torque N·m
φ32	M6×1	8.1
φ40	M8×1.25	20.0
φ50	M10×1.5	40.0
φ63	M12×1.75	67.0
φ80	M14×2	110.0

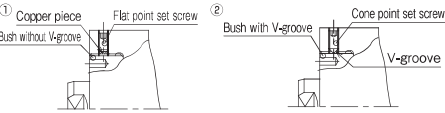
Notes on disassembly and reassembly

- After removing the set screw, use the turning hole of the bush to remove the bush from the cylinder. When a jig is removed from the rod end screw, burrs may occur on the width across flats of the rod. Remove the burrs with a file, and remove the bush.
- The piston rod and piston cannot be disassembled.
- When reassembling the cylinder, be careful that foreign matters such as dust, fillings, and debris do not enter the inside of the cylinder.



Note) A copper piece may be set under the set screw.

- When a copper piece is equipped under the set screw to protect the bush, remove it before tightening the bush.
- The center height of cylinders of the mounting style LD has been determined before shipment. When reassembling such a cylinder, adjust the center height.
- After tightening the bush;
In case of ①, place the copper piece under the set screw and tighten it.
In case of ②, tighten the set screw without placing the copper piece.

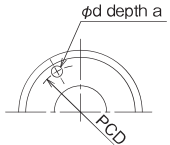


Combination of Copper Piece and Set Screw

No.	Screw on bush	Copper piece Required	Set screw type
①	Without V-groove	Required	Flat point
②	With V-groove	—	Cone point

Seal replacement

- When disassembling the cylinder, replace all seals (packing and gaskets).
- The piston seals, rod seals, dust wipers and bush O-rings of the standard type (HRST1) and Switch Set (HRST1R) cylinders are replaceable.
- Since the piston and rod have been locked, the piston rod O-ring cannot be replaced.
- Dimensions of bush turning hole



*Bore φ32 to φ80

Unit: mm

Bore	a	d	PCD
φ32	4.5	4	32
φ40	4.5	4	38
φ50	8	5	46
φ63	8	5	58
φ80	10	8	70